



Celanex® 2104UV

Celanese Corporation - Polybutylene Terephthalate

Monday, November 4, 2019

General Information

Product Description

Celanex 2104UV is an unreinforced, impact modified, UV stabilized PBT designed for outdoor agricultural, industrial and automotive applications. Celanex 2104UV is suitable for injection molding applications.

General

Material Status	• Commercial: Active	
Availability	• Europe	• North America
Additive	• Impact Modifier	• UV Stabilizer
Features	• Impact Modified	• UV Stabilized
Uses	• Agricultural Applications	• Industrial Applications
	• Automotive Applications	• Outdoor Applications
RoHS Compliance	• Contact Manufacturer	
Processing Method	• Injection Molding	

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.26	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (250°C/2.16 kg)	3.0	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	2.2 to 3.3	%	
Flow	2.2 to 3.3	%	

Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	305000	psi	ISO 527-2/1A
Tensile Stress (Yield)	6670	psi	ISO 527-2/1A/50
Tensile Strain (Yield)	10	%	ISO 527-2/1A/50
Nominal Tensile Strain at Break	250	%	ISO 527-2/1A/50
Flexural Modulus (73°F)	302000	psi	ISO 178
Flexural Stress (73°F)	9140	psi	ISO 178

Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F	3.3	ft·lb/in ²	
73°F	7.1	ft·lb/in ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F	No Break		
73°F	No Break		

Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (66 psi, Unannealed)	266	°F	ISO 75-2/B
Melting Temperature ²	437	°F	ISO 11357-3

Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+15	ohms	IEC 60093
Volume Resistivity	> 1.0E+15	ohms·cm	IEC 60093
Electric Strength	580	V/mil	IEC 60243-1

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Electrical	Nominal Value	Unit	Test Method
Relative Permittivity			IEC 60250
100 Hz	4.00		
1 MHz	3.50		
Dissipation Factor			IEC 60250
100 Hz	7.0E-3		
1 MHz	0.020		

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	248 to 266	°F
Drying Time	4.0	hr
Suggested Max Moisture	0.020	%
Hopper Temperature	68 to 122	°F
Rear Temperature	446 to 464	°F
Middle Temperature	455 to 482	°F
Front Temperature	455 to 482	°F
Nozzle Temperature	482 to 500	°F
Processing (Melt) Temp	455 to 500	°F
Mold Temperature	149 to 199	°F
Injection Rate	Moderate-Fast	

Injection Notes

Die Temperature: 250 to 260°C
Feed Temperature: 230 to 240°C
Zone 4 Temperature: 240 to 260°C

Notes

¹ Typical properties: these are not to be construed as specifications.

² 10°C/min